

Safety program summary

1 Policy

No job is so urgent that it cannot be done safely. Every worker has the right to refuse unsafe work, and supervisors respond to a refusal before work continues.

2 Responsibilities

- President: resources and the annual safety plan
- Supervisors: pre-shift talks, permits and inspections on their shift
- Joint health and safety committee: monthly inspections and incident review
- Every worker: report hazards, near misses and injuries the same shift

3 Training

Course	Who	Renewal
WHMIS	All workers	[Yearly]
Overhead crane and rigging	Crane operators, riggers	[3 years]
Confined space entry	Fitters, welders, QC	[Yearly]
Hot work and fire watch	Welders, helpers	[Yearly]
Working at heights	Field crews	[3 years]
Lockout	Maintenance, machinists	[Yearly]

4 Hazard controls

- Vessel interiors are confined spaces: entry permit, gas test and an attendant every time
- Local fume extraction at every welding station; air monitoring [twice] a year
- Lifts over [20] t follow a written lift plan reviewed by the supervisor
- Hydrostatic tests use an exclusion zone until pressure is released
- Post-weld heat treatment areas are barricaded while hot

5 Performance

Measure	[Year 1]	[Year 2]	[Year 3]
Lost-time injuries	[n]	[n]	[n]
Total recordable incident rate	[x.xx]	[x.xx]	[x.xx]
Near misses reported	[n]	[n]	[n]

A current workers’ compensation clearance certificate is supplied on request.

6 Contractors and visitors

Contractors complete a site orientation and work under the shop’s permits. Visitors are escorted on the shop floor and wear safety glasses, boots and a hard hat in the crane bays.